

# TOWBAR (G2453523)

SPECIFICATIONS

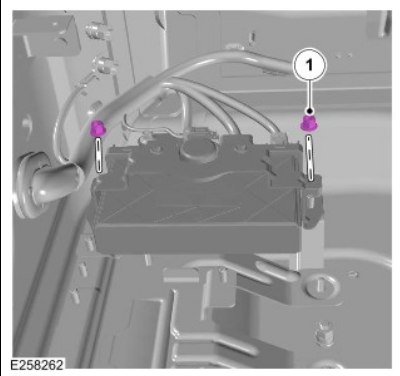
Torque Specifications



NOTE:

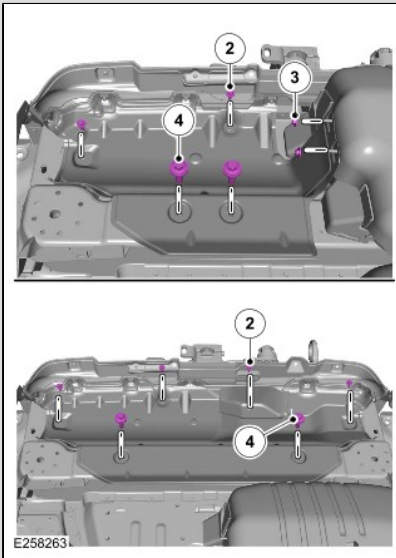
Numbers with a green background are a single use components.

COMPONENT TORQUE LOCATION



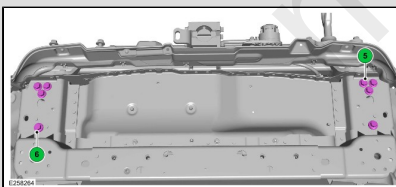
|   | DESCRIPTION                              | NM | LB-FT | LB-IN |
|---|------------------------------------------|----|-------|-------|
| 1 | Tow Bar Control Module (TBM) bracket nut | 6  | -     | 53    |

# COMPONENT TORQUE LOCATION



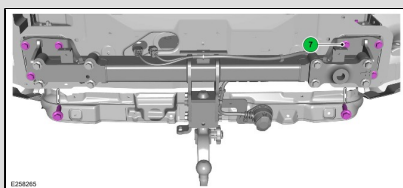
|   | DESCRIPTION                      | NM | LB-FT | LB-IN |
|---|----------------------------------|----|-------|-------|
| 2 | Rear silencer heatshield M6 bolt | 8  | -     | 71    |
| 3 | Rear silencer heatshield nut     | 8  | -     | 71    |
| 4 | Rear silencer heatshield M8 bolt | 10 | 7     | -     |

# COMPONENT TORQUE LOCATION



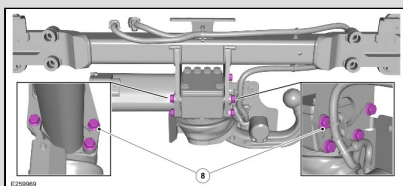
|   | DESCRIPTION                      | NM           |               | LB-FT       |               | LB-IN |
|---|----------------------------------|--------------|---------------|-------------|---------------|-------|
| 5 | Towbar mounting rear lower bolt  | Stage 1: 100 | Stage 2: 240° | Stage 1: 74 | Stage 2: 240° | -     |
| 6 | Towbar mounting front lower bolt | Stage 1: 100 | Stage 2: 120° | Stage 1: 74 | Stage 2: 120° | -     |

# COMPONENT TORQUE LOCATION



|   | DESCRIPTION               | NM           |               | LB-FT       |               | LB-IN |
|---|---------------------------|--------------|---------------|-------------|---------------|-------|
| 7 | Towbar mounting rear bolt | Stage 1: 100 | Stage 2: 120° | Stage 1: 74 | Stage 2: 120° | -     |

# COMPONENT TORQUE LOCATION



|   | DESCRIPTION                      | NM          | LB-FT       | LB-IN |
|---|----------------------------------|-------------|-------------|-------|
| 8 | Towbar to the rear armature bolt | Stage 1: 60 | Stage 1: 44 | -     |